

DART
AEROSPACE

Part: RBE703A95-0508-00-1
Job No: 193348
Serial No/Batch: S184991
Revision: J
Inspector: J
Exp Date:

Container No: S184991

1270 Aberdeen Street
Hemelock, ON K6A 1K7
CANADA
TEL: 1 513 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

130	QC 8	20 pcs	5/6/19	0.00	0.00	QC 2 - 65	
						QC 2 - 5	
						QC 2 - 71	
						QC 8 - 12	
						QC 8 - 14	
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	B-A 19-06-02
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
						QC 8 - 52	
						QC 8 - 23	
150	Outsource	20 pcs	5/6/19			GR0002-VC ATG0010	2019-06-06
160	Packaging 2-1 - Receive - B4B	20 pcs	5/6/19	0.00	0.00	Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	

					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
170 QC 6	20 pcs	5/6/19	0.00	0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
180 Packaging 3-1 - Stock - B4B	20 pcs	5/6/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
190 QC21-SA	20 Ea	5/6/19	0.00	0.00	QC 21 - SA - 21	

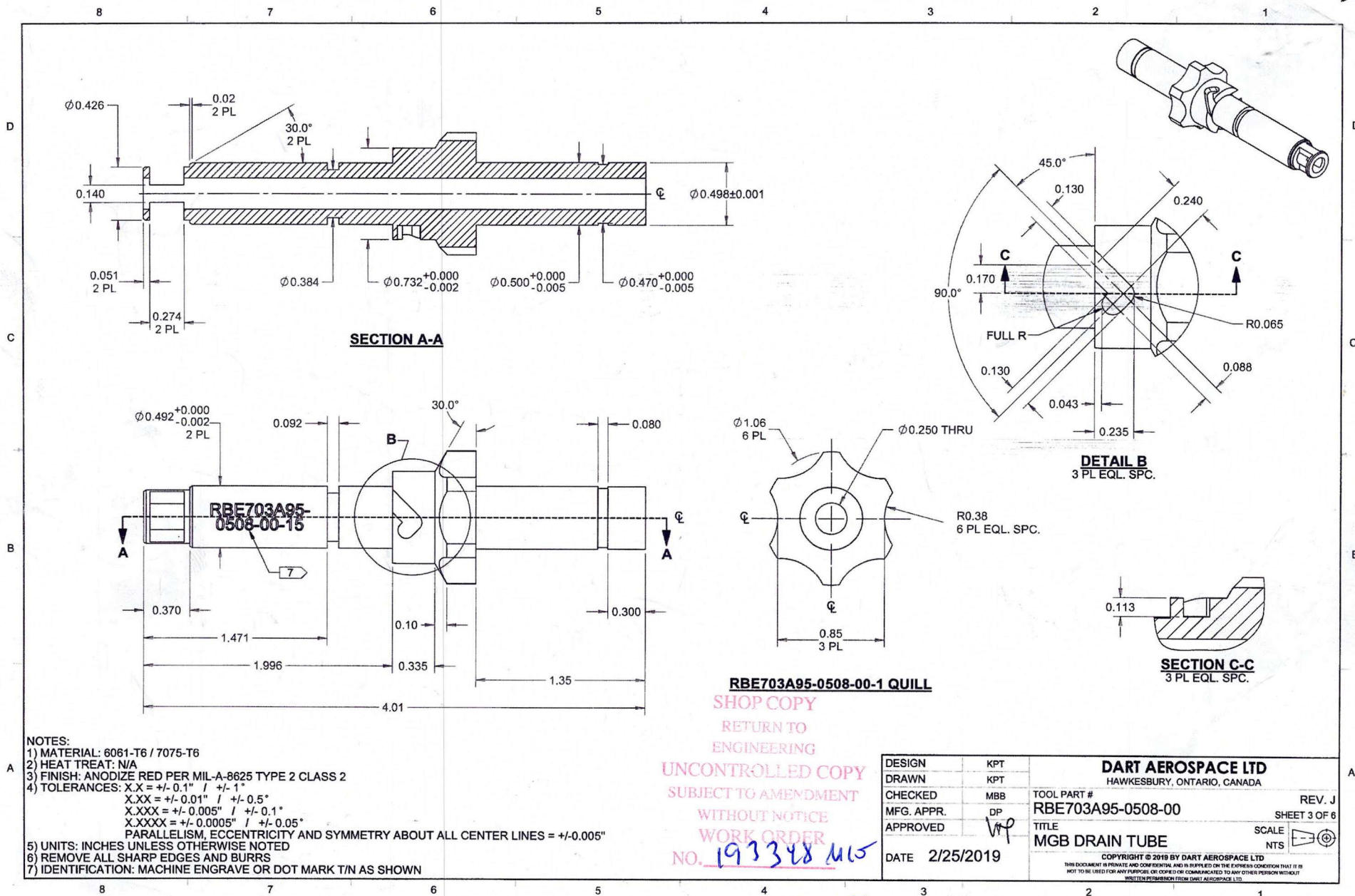
Part Op 110 - 1-Machine as per DWG. FB651 FOLIO REV: AA DWG REV: 5 2-Debur
 Descriptions: 150 - -Issue P/O: PO 43659 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant
 As Per Dwg RBE703A95-0505-00-1 Rev. 9 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.125	6061 Round Bar 1.125	7 ft (.35 ea)	110-SL-154 - 1	<u>5157426</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	M6061T6R1.125	7	12	0



DART AEROSPACE LTD	Work Order: 193348
Description: Quill	Part Number:
Inspection Dwg: RBE703A95-0508-00-1 Rev: J	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.140	$\pm .005$	.1405	✓		Vernier	JB-05
.057	$\pm .005$	.051	✓		Vernier	JB-05
.274	$\pm .005$	.275	✓		Vernier	JB-05
.370	$\pm .005$	.3715	✓		Vernier	JB-05
.02 x 30°	$\pm .01 \times .5^\circ$	.021 x 30°	✓		Optical comp	
Ø.384	$\pm .005$	.382	✓		Blade Mic	LG - insp6
Ø.732	$+.000 / -.002$	.7312	✓		mic	ML-07
4.01	$\pm .01$	4.010	✓		Vernier	JB-05
1.35	$\pm .01$	1.349	✓		Vernier	JB-05
.080	$\pm .005$	.081	✓		Vernier	JB-05
.300	$\pm .005$	.300	✓		Vernier	JB-05
Ø.498	$\pm .001$	.4980	✓		mic	ML-07
Ø.470	$+.000 / -.005$	.4673	✓		Blade mic	LG - insp6
Ø.500	$+.000 / -.005$	.4980	✓		mic	ML-07
Ø.492	$+.000 / -.002$	.4912	✓		mic	ML-07
Ø.426	$\pm .005$	.4270	✓		mic	ML-07
.092	$\pm .005$	.093	✓		Vernier	JB-05
1.471	$\pm .005$	1.469	✓		Vernier	JB-05
1.996	$\pm .005$	1.995	✓		Vernier	JB-05
.335	$\pm .005$	.3345	✓		Vernier	JB-05
30°	$\pm .5^\circ$	30°	✓		Optical comp	
Ø.250	$\pm .005$	.251	✓		Vernier	JB-05
.11	$\pm .01$	.110	✓		Vernier	JB-05
R.38	$\pm .01$	R.375	✓		RG	3/8
Ø.106	$\pm .01$	1.062	✓		Vernier	JB-05
.235	$\pm .005$	.237	✓		Vernier	JB-05
.043	$\pm .005$	.0425	✓		Vernier	JB-05
Ø.130 x .112	$\pm .005$	.126 x .110	✓		Vernier	JB-05

Measured by: JB ^{DAS} 62	Checked by: B.A	QC Inspector:
Date: 19-05-29 ⁹⁻⁸⁹	Date: 19-06-02	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043659



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043659
PO Date: 6/6/19
Due Date: 6/17/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193348	RBE703A95-0508-00-1	Quill -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0505-00-1 Rev. 9 -Certificate of Conformity is required	Firmed	-	6/17/19	24 pcs	0 pcs	24 pcs	\$3.48/pcs	\$83.52
				X24			JUN 13 2019		DAS 61 9-89		
2	193402	RBE703A95-0520-01-1	Quill Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	6/17/19	60 pcs	0 pcs	60 pcs	\$3.48/pcs	\$208.80
3	193888	RBA9936-1	Clamp -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/17/19	8 pcs	0 pcs	8 pcs	\$3.23/pcs	\$25.84

Plex 6/7/19 8:56 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043659



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Grand Total:											\$318.16

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Handwritten signature and date 7.6.19

Plex 6/7/19 8:56 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917986

Date: 11-Jun-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
24 ea	Part: RBE703A95-0508-00-1 Quill Anodize per MIL-A-8625F, Type II, Class2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 25281 PO: POHB043659	Rev: 5C	Line: 1
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JUN 11 2019</u> Certified Signature: <u>/</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

RECEIVED

JUN 13 2019

DART AEROSPACE LTD.